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Ponciplastics.com

**Product Data Sheet &
General Processing Conditions**

RTP 299 H X 114712 SP
Impact-Modified Nylon 6/6 (PA)
Value Product
Unfilled
Heat Stabilized

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.07	1.07	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0160 - 0.0240 in/in	1.60 - 2.40 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	17.7 ft-lbs/in	945 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	6500 psi	45 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.26 x 10 ⁶ psi	1793 MPa	D 638
Flexural Strength	9600 psi	66 MPa	D 790
Flexural Modulus	0.26 x 10 ⁶ psi	1793 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	112 °F	44 °C	D 648
Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 18000 psi	69 - 124 MPa
Melt Temperature	530 - 570 °F	277 - 299 °C
Mold Temperature	150 - 225 °F	66 - 107 °C
Drying	4 hrs @ 175 °F	4 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.